

The Official Publication of The American Gunsmithing Association



Working The Colt 1908page 3



Ruger Ultimate Bullseye Upgrade, Part Two......page 8



Shotgun Adjustable Comb Installation Tricks page 13

- Working The Colt 1908
 Here's how to work on Colt's 1908
- .25ACP Vest Pocket pistol.
- 8 Ruger Ultimate Bullseye Upgrade, Part Two

We finish our Ruger Bullseye upgrade by completing the trigger job, internals, magazine, and grip.

13 Shotgun Adjustable Comb Installation Tricks

Unsophisticated mechanics can help with adjustable comb installation in difficult cases.

17 Bore Throating With Precision And Control

How to use a chamber reamer with maximum precision and control.

- 20 Making M70 Ejector Pins

 Making a gun part may prove less

 complicated than ordering one. Here's how

 I made a Winchester Model 70 ejector pin.
- **22** FFL Compliance And Retail Manager

Online compliance and retail managers may be an ideal fit for your business.

- 2 The Editor's File
- 23 2017 Index
- 24 Reader Forum

FFL Compliance Manager

Online FFL compliance and retail managers may be an ideal fit for your business. Epicor offers a cloud-based option.

by Dean Meier ecord keeping sucks. It's tedious and boring, humans are notoriously bad at it, but it remains totally necessary for any successful business. This is especially true of gunsmiths or other firearm sellers as a failure to track transactions and comply with the Bureau of Alcohol, Tobacco, Firearms and Explosives can create legal problems, thus adding to the paperwork burden. The Government Paperwork Elimination Act along with industry requests led the ATF to develop eForm 4473 for Windows and Mac OS X operating systems to ease completing Federal Firearms Transaction Records (ATF Form 4473.) However, as of January 16, 2017 the eForm 4473 is deprecated and no longer available for download from the ATF due to a new version of the ATF Form 4473 being released and a lack of update to the existing software to use the new format.

Many businesses and tech-savvy entrepreneurs have found cloud-based solutions to be an ideal fit. While it makes for a popular buzzword, cloud computing is simply using someone else's computer and software via a network, commonly the Internet. Such systems can then be accessed with any Internet-enabled computer and a common browser, eliminating the need to install, update, store, and backup your own software and data for a given use.

Epicor Software (Epicor.com) has created such a system specificially for FFL compliance in conjunction with Orchid Advisors (OrchidAdvisors.com). Epicor specializes in industry-specific software for manufacturing, distribution, retail, and service businesses with both cloud and on-premises tools. Orchid

Right: An online FFL compliance manager and retail inventory system can be accessed over the Internet with any Internet-capable computer you already own without having to install or update software and data on your end.

Advisors specializes in software, growth, and compliance solutions to the firearms and outdoor sporting goods industries and has a staff that includes attorneys and ATF advisors to stay up on current policy.

Epicor's FFL compliance system is designed to streamline transaction entry, reduce non-compliance risk, and generate the necessary reports for ATF inspections or inquiries. Accounts are established and priced according to business size. A new user creates an account based on their sales numbers. A Home Based FFL account works for one FFL holder with up to 250 firearm transactions per year. Standard FFL works for a business with multiple FFL holders and up to 2,500 annual transactions. Large FFL doubles this to 5.000 transactions and this can be expanded for larger Enterprise-level businesses. Each account is accessible with one user, however, additional users can be added.

Once logged in to your account, firearms transactions are logged using a built-in "assistant" that steps through the process. ATF-compliant reports for inspections and traces can be generated with one click. Bound book accuracy or inventory reconciliation can be done any time with the included tools. Your customers can supply their information through your account just as easily on a tablet, laptop, or other Internetcapable device.







The FFL Compliance Manager also integrates with Epicor's Eagle retail business management system. This includes inventory management tools, integrated accounting, real-time analytics on sales and inventories, and personalized customer contact management. For FFL holders with retail shops, the combination of both provides dealers a comprehensive solution for the entire business.

To learn more about the Epicor FFL Compliance Manager, email Epicor at fflcm@epicor.com or call 888/463.4700. 🚾