

Toyota Motor Europe NV/SA

Toyota Motor Europe NV/SA (TME) oversees the wholesale sales and marketing of Toyota and Lexus vehicles, parts and accessories, and Toyota's European manufacturing and engineering operations. Toyota directly employs around 20,000 people in Europe and has invested over EUR 9 billion since 1990. Toyota's operations in Europe are supported by a network of 29 National Marketing and Sales Companies across 53 countries, a total of around 3,000 sales outlets, and nine manufacturing plants. In 2019, Toyota sold 1,089,422 Toyota and Lexus vehicles in Europe.

For more information, visit www.toyota-europe.com

Location	TME Head Office – Avenue Du Bourget 60, 1140 Brussels, Belgium	
President & CEO	Dr. Johan van Zyl	
Establishment	October 1st 1990	
More info	Toyota's European Newsroom:	http://newsroom.toyota.eu
	Toyota's European Website:	http://www.toyota-europe.com
	Follow us on Twitter:	@toyota_europe
	Follow us on LinkedIn:	https://www.linkedin.com/company/toyota-motor-europe
	Toyota Europe YouTube Channel:	http://www.youtube.com/ToyotaEurope

LOCATIONS

TME - Head Office

TME Zaventem Technical Centre

TME Zaventem Training Centre

TME Toyota After Sales Centre

TME Toyota Europe Design Development S.A.R.L. "ED2"

TOYOTA GAZOO Racing Europe GmbH (TGR-E)

Toyota Connected Europe (TCEU)

Toyota Motor Europe - Head Office

Location	Avenue du Bourget 60 - 1140 Brussels, Belgium
Function	Toyota Motor Europe co-ordinates numerous functions for the region, from sales and marketing to the design, research and development of our future models.
Establishment	1990
Employees	716
Investment	approx. 1 billion EUR (TME in Belgium)
Floor surface	+ 28,069 m ²
Land surface	+ 117,590 m ²

Toyota Motor Europe - Technical Centre

Facility	Toyota Technical Centre
Location	Hoge Wei, 33A 1930 Zaventem - Belgium
Function	Technical Centre is the location for the Research & Development (R&D), Purchasing and Production Engineering (PE) functions. From there Toyota ensures its cars match European customer's demands. R&D undertakes body, powertrain, chassis and electronics design, the selection and testing of materials and components, engine evaluation, and the adaptation of the driveability characteristics of all Toyota models. PE undertakes plant building construction and equipment and tooling preparation for mass production. Purchasing oversees the procurement of more than €3 billion of parts and materials each year. Technical Centre also houses a part of Toyota Motor Europe's Information Systems division. The newly added Production Styling function kicked off in 2016.
Area of Site	19 ha.
Floor Surface	26,000 m ²
Building Completion	Phase 1 : September 1987
	Phase 2 : January 2006 (extension of workshop and office buildings)
	Phase 3: July 2011 (building of Proving Ground)
	Phase 4: TCB3 building was finalized and in use from January 2017
Investment	€270 million (incl. ongoing & planned)
Employees	892

Toyota Motor Europe - Training Centre

Location	Hoge Wei, 33C – Zaventem Belgium
Function	Provides essential training to Technical and Service trainers and Repair Support staff from Toyota's NMSCs.
Investment	€7.6 million
Employees	6
Establishment	Oct-90
Floor surface	4,100 m ²
Land surface	7 ha.

Toyota Motor Europe - After Sales Centre

Location	Avenue du Bourget 60 - 1140 Brussels, Belgium
Function	The building houses: Quality Function (incl. Manufacturing Quality, Material & Parts Quality, Project Quality, Customer Quality Engineering, Regional & Campaign Operations, Warranty and Quality Planning) and Value Chain, including Strategy, Process and Programme Management, Operations, Product Management, Planning, Development, Technical Support, VC Quality & Homologation for Parts and Accessories.
Investment	€18.8 million
Employees	251
Establishment	Dec-94
Floor surface	10,000 m ²
Land surface	11.7 ha.(incl. Head Office)

Toyota Europe Design Development S.A.R.L. "ED²"

Location	Sophia Antipolis International Science Park - Région Provence-Alpes-Côte d'Azur Toyota Europe Design Development 2650 Route des Colles, BP 253 - 06905 Sophia-Antipolis Cedex - France
Function	Advanced design development (exterior design, interior design, colour design, mobility design and strategy), model production and design research. ED ² 's main objective is the creation of new design proposals and solutions for Toyota and Lexus in the Global Market. It is part of the Global Toyota design network which consists of six centers in the world. The first Yaris, "Car of the Year 2000" - produced in the Toyota plant of Valenciennes -, was one of the first models developed by this European center. Since then, ED ² has developed the Lexus SC430, Corolla & Corolla Verso, Land Cruiser, Verso, Avensis, Prius III, CS&S, MTRC, ENDO, URBAN CRUISER, Hybrid X, Concept Car iQ, FT-86 concept (Tokyo 2009), FT-CH (Detroit 2010) and PRIUS-c concept shown at Detroit 2011 MS, MEWE (LRVT 2012), CH-R (Paris 2013), Lexus LF-SA (GVA 2015), Lexus UX Concept (Paris 2016), i-TRIL(Geneva 2017), initial concept of e-Palette (CES Las Vegas), Toyota e-Trans, e-RACER, e-4me,
Investment	€13.7 million
Investment Structure	100% subsidiary of TMC
Employees	40
Establishment	Nov-98
Start of Operations	May-00
Floor surface	Approximately 6,000m ² (20% larger than former EPOC) (Total site area: about 40,000m ²)

TOYOTA GAZOO Racing Europe GmbH (TGR-E)

Location	Toyota-Allee 7, D-50858 Cologne, Germany
Function	Comprehensive support for participation in WEC; engine supply for WRC; production car development
Features	Two wind tunnels, extensive R&D test and simulation facilities, production area for composites, CNC, rapid manufacturing. Workshop for maintaining race cars, as well as servicing LFA road cars.
Area of Site	30,000m ²
Floor Surface	55,000m ²
Establishment (date)	1979
Employees :	300
Interims :	