Toyota European Manufacturing Companies

Toyota Motor Manufacturing UK

Toyota Motor Manufacturing France

Toyota Motor Manufacturing Poland

Toyota Motor Manufacturing Turkey

Toyota Motor Russia

Toyota Caetano Portugal

Toyota Peugeot Citroën Automobile Czech

Toyota Motor Manufacturing (UK) Ltd

Employees 3,127 (Burnaston and Deeside)

PASSENGER CAR PLANT

Facility Toyota Motor Manufacturing (UK) Ltd

LocationBurnaston, DerbyshireSite Area2.35 million m²Start of Production16 December 1992

Models Produced Corolla Hatchback

Corolla Touring Sports

Manufacturing Processes Pressing of body panels, welding, painting, plastic mouldings, assembly

Production Capacity 155,000 vehicles per year

Corolla Hatchback: 75,204 units
2019 Production Corolla Touring Sports: 72,902 units
Total: 148,106 units

ENGINE PLANT

Facility Toyota Motor Manufacturing (UK) Ltd

Location Deeside, Flintshire, North Wales

Site Area 0.48 million m²
Start of Production 08 September 1992

Engines Produced VVTI-L petrol engines : 1.6L, 1.8L, 1.8L

Hybrid

 ${\it Manufacturing Processes} \qquad \qquad {\it Machining, assembly, testing, aluminium casting}$

2019 Production 308,269 engines and 12,996 CKD

Toyota Motor Manufacturing France SAS

Facility Toyota Motor Manufacturing France SAS

Parc d'Activités de la Vallée de l'Escaut Sud, BP16, 59264 Onnaing
Location

near Valenciennes, Nord Prefecture, France

Total area of site: 233 hectares

Total building area: 170,000 m²

Date of Establishment October, 1998
Start of Production Jan, 2001

Toyota Yaris Hybrid

Maximum Production Capacity 270,000 vehicles per year

2019 Production Yaris 224,073 units
Cumulative figure (2001 - 2019): 3,800 000 units

Employees 4368 (3200 permanent contract)

TUYULA MULUI MAHUTALLI	uring Poland Sp.zo.o (TMN	AP)
Total investment for both plants		
(incl. ongoing & planned)	€1055 million	
Employees	2,500 (interims not included)*	
Share Distribution	TME 94,35%. Aisin AI 5,65%	
ENGINE & TRANSMISSION PLANT		
Location	Walbrzych, Dolnoslaskie Province, Poland	
Site Area	Approx. 520,000 m ²	
Floor Space	Approx. 100,000 m ²	
Date of Establishment	Sep, 1999	
Start of Production	Apr, 2002	
Engines Produced	1.0-litre gasoline engines for: - TPCA (Toyota Peugeot Citroën Automobile - TMMF (Toyota Motor Manufacturing Franc	
Transmissions & Transaxles Produced	Manual transmissions for vehicles with 1.0-litre to 1.8-litre engines for: - TPCA: AYGO. - TMMF: Yaris - TMUK: Corolla - TMMT: Corolla & C-HR - TSAM: Corolla Multi-mode transmissions M-MT for: - TPCA: AYGO. - TMMF: Yaris Hybrid transaxles for: - TMUK: Corolla - TMMT: Corolla & C-HR	
Production Capacity	Engines: Manual transmissions: Hybrid transaxles	258,000 units per year 633,000 units per year 175,000 units per year
	Transmissions & hybrid transaxles:	520,000 units
Production CY 2019	Engines:	255,000 units
ENGINE PLANT		
Location	Jelcz-Laskowice, Dolnoslaskie Province, Republic of Poland	
Site Area	Approx. 300,000 m ²	
Floor Space	Approx. 49,000 m ²	
Date of Establishment	October, 2002	
Start of Production	March, 2005	
Engines Produced	1.5-litre gasoline engines for: - TMMF: Yaris 2.0-litre TNGA gasoline engines for: - TMUK: Corolla - TMMT: C-HR - TMR-SP: RAV4	
	- IMK-3F, KAV4	

117,500 units

Production CY 2019

Toyota Motor Manufacturing Turkey, INC. (TMMT)		
Facility	Toyota Motor Manufacturing Turkey, I	nc.
Location	Arifiye / Adapazari, Turkey	
Site Area	917,000 m²	
Floor Space	225,500 m ²	
Date of Establishment	Jul, 1990	
Start of Production	September, 1994	
Investment	€2.08 billion	
(incl. ongoing & planned)	£2.06 DIIIIOII	
Share Distribution	TME 90% ; Mitsui & Co., Ltd. 10%	
Models Produced	Corolla Sedan, Toyota C-HR	
Production Capacity	280,000 per year	
2019 Production	C-HR	162,444 units
	Corolla Sedan	89,484 units
	Total:	251,928 units
Employees	5430	

000 Toyota Motor (TMR Saint Petersburg)

Facility	000 Toyota Motor
Location	196626, Russia, Saint Petersburg, Posyolok Shushary, Sofiyskaya street, 115 A
Site Area	224 ha
Date of Establishment	May, 2005
Start of Production	Dec, 2007
Investment (ongoing & planned)	Sep 2019 - 34,3 bln. Rub.
Share structure	100% owned by TME
Models Produced	Camry, RAV4
Production capacity	100,000 units per year
2019 Production	74 669 units
Employees	2 250

Toyota Caetano Portugal S.A.

Location	Ovar, Portugal
Site Area	310,618 m²
Date of Establishment & Start of Production	1971
Investment	€45.8 million
Share Distribution	TME 27% - Others 73%
Models Produced	Land Cruiser
Employees	179
2019 production	2393

Toyota Peugeot Citroën Automobile Czech (TPCA)

Facility	Toyota Peugeot Citroën Automobile Czech (TPCA)
Location	Kolin, Czech Republic (60 km east from Prague)
Area of Site	124 ha
Start of Production	28.2.2005
Investment	€1.1 billion (50/50 joint venture Toyota/PSA Peugeot Citroën)
Models Produced	Toyota AYGO, Peugeot 108, Citroën C1 to be fitted with the latest 1.0-l gasoline engines (Toyota)
Details of Operation	Vehicle manufacturing plant (press, body, paint and assembly processes)
2018 Total Production	210 121 units
2019 AYGO Production	98 873 units
Employees	2400 (interims included)