

Toyota European Manufacturing Companies

Toyota Motor Manufacturing UK

Toyota Motor Manufacturing France

Toyota Motor Manufacturing Poland

Toyota Motor Manufacturing Turkey

Toyota Motor Russia

Toyota Caetano Portugal

Toyota Peugeot Citroën Automobile Czech

Toyota Motor Manufacturing (UK) Ltd

Total investment for both plants
(incl. ongoing & planned) €3.7 billion

Employees 2,811 (plus 307 interims)

PASSENGER CAR PLANT

Facility Toyota Motor Manufacturing (UK) Ltd

Location Burnaston, Derbyshire

Site Area 2.35 million m²

Start of Production 16 December 1992

Models Produced
Toyota Avensis 4-door & Wagon
Toyota Auris 5-door, Wagon & Hybrid Synergy Drive

Manufacturing Processes Pressing of body panels, welding, painting, plastic mouldings, assembly

Production Capacity 187,000 vehicles per year

2016 Production	Auris:	58,446 units
	Auris Hybrid:	86,228 units
	Avensis:	35,751 units
	Total:	180,425 units

ENGINE PLANT

Facility Toyota Motor Manufacturing (UK) Ltd

Location Deeside, Flintshire, North Wales

Site Area 0.48 million m²

Start of Production 08 September 1992

Engines Produced VVT-I engines: 1.6L, 1.8L, 1.8L Hybrid

Manufacturing Processes Machining, assembly, testing, aluminium casting

2016 Production 239,540 (plus 42,978 components) per year

Toyota Motor Manufacturing France SAS

Facility Toyota Motor Manufacturing France SAS

Location Parc d'Activités de la Vallée de l'Escaut Sud, BP16, 59264 Onnaing near Valenciennes, Nord Prefecture, France

Site Area
Total area of site: 233 hectares
Total building area: 170,000 m²

Date of Establishment October, 1998

Start of Production Jan, 2001

Total investment
(incl. ongoing & planned) €1.1 billion

Models Produced
Toyota Yaris 3rd generation
Toyota Yaris Hybrid

Maximum Production Capacity 270,000 vehicles per year

2016 Production	Yaris	237,851 units
	Cumulative figure (2001 - 2016):	3,120,827 units

Employees Around 3,000 permanent contracts (plus around 900 temporary contracts, as of end Dec 2016)

Toyota Motor Manufacturing Poland Sp.oz.o (TMMP)

Total investment for both plants (incl. ongoing & planned)	€1055 million
Employees	1,968 (interims not included)*
Share Distribution	TME 94,35%. Aisin AI 5,65%
ENGINE & TRANSMISSION PLANT	
Location	Walbrzych, Dolnoslaskie Province, Poland
Site Area	Approx. 520,000 m ²
Floor Space	Approx. 100,000 m ²
Date of Establishment	Sep, 1999
Start of Production	Apr, 2002
Engines Produced	1.0-litre gasoline engines for: - TPCA (Toyota Peugeot Citroën Automobile Czech): AYGO - TMMF (Toyota Motor Manufacturing France): Yaris
Transmissions Produced	Manual transmissions for vehicles with 1.0-litre to 1.8-litre engines for: - TPCA: AYGO. - TMMF: Yaris - TMUK (Toyota Motor Manufacturing UK): Auris and Avensis, - TMMT (Toyota Motor Manufacturing Turkey): Corolla & C-HR - TSAM (Toyota South Africa Motors): Corolla Multi-mode transmission M-MT for: - TPCA: AYGO. - TMMF: Yaris
Production Capacity	Engines: 371,000 units per year Manual transmissions: 720,000 units per year
2016 Production	Transmissions: 420,162 units Engines: 224,848 units
ENGINE PLANT	
Location	Jelcz-Laskowice, Dolnoslaskie Province, Republic of Poland
Site Area	Approx. 300,000 m ²
Floor Space	Approx. 42,000 m ²
Date of Establishment	October, 2002
Start of Production	March, 2005
Engines Produced	2,2-litre D-4D diesel engine for: - TICO (Nagakusa Plant): RAV4 - TMR-SP (OOO Toyota Motor): RAV4 1.4-litre D-4D diesel engine for: - TMMF: Yaris - TMUK: Auris - TMMT: Corolla - TSAM: Corolla
Production Capacity	180,000 units per year
2016 Production	48,668 units

Toyota Motor Manufacturing Turkey, INC. (TMMT)

Facility	Toyota Motor Manufacturing Turkey, Inc.	
Location	Arifiye / Adapazari, Turkey	
Site Area	917,000 m ²	
Floor Space	225,500 m ²	
Date of Establishment	Jul, 1990	
Start of Production	September, 1994	
Investment (incl. ongoing & planned)	€1.7 billion	
Share Distribution	TME 90% ; Mitsui & Co., Ltd. 10%	
Models Produced	Corolla, Verso, Toyota C-HR (end 2016)	
Production Capacity	150,000 per year - 280,000 per year starting from 4th quarter of 2016	
2016 Production	C-HR	43,000 units
	Corolla	75000 units
	Verso	36000 units
	Total:	115,845 units
Employees	5000	

000 Toyota Motor (TMR Saint Petersburg)

Facility	000 Toyota Motor	
Location	196626, Russia, Saint Petersburg, Posyolok Shushary, Sofiyskaya street, 115 A	
Site Area	224 ha	
Date of Establishment	May, 2005	
Start of Production	Dec, 2007	
Investment (ongoing & planned)	Current investment is 22,2 billion Rub	
Share structure	100% owned by TME	
Models Produced	Camry, RAV4	
Production capacity	100,000 units per year	
2016 Production	39,061 units	
Employees	Jun, 1906	

Toyota Caetano Portugal S.A.

Location	Ovar, Portugal	
Site Area	310,618 m ²	
Date of Establishment & Start of Production	1971	
Investment	€52,7 million	
Share Distribution	TME 27% - Others 73%	
Models Produced	Land Cruiser	
Employees	202	