

Toyota European Manufacturing Companies

Toyota Motor Manufacturing UK

Toyota Motor Manufacturing France

Toyota Motor Manufacturing Poland

Toyota Motor Manufacturing Turkey

Toyota Motor Russia

Toyota Caetano Portugal

Toyota Peugeot Citroën Automobile Czech

Toyota Motor Manufacturing (UK) Ltd

Total investment for both plants
(incl. ongoing & planned) £2.75 billion

Employees 3,237 (incl. 526 agency)

PASSENGER CAR PLANT

Facility Toyota Motor Manufacturing (UK) Ltd

Location Burnaston, Derbyshire

Site Area 2.35 million m²

Start of Production 1992年12月16日

Models Produced
Corolla Hatchback
Corolla Touring Sports

Manufacturing Processes Pressing of body panels, welding, painting, plastic mouldings, assembly

Production Capacity 148,000 vehicles per year

2018 Production	Auris:	27,973 units
	Auris Hybrid:	87,916 units
	Avensis:	13,181 units
	Total:	129,070 units

ENGINE PLANT

Facility Toyota Motor Manufacturing (UK) Ltd

Location Deeside, Flintshire, North Wales

Site Area 0.48 million m²

Start of Production 1992年9月8日

Engines Produced
VVTI-L petrol engines : 1.6L, 1.8L, 1.8L
Hybrid

Manufacturing Processes Machining, assembly, testing, aluminium casting

2018 Production 308,415 (plus 37,440 components)

Toyota Motor Manufacturing France SAS

Facility Toyota Motor Manufacturing France SAS

Location Parc d'Activités de la Vallée de l'Escaut Sud, BP16, 59264 Onnaing near Valenciennes, Nord Prefecture, France

Site Area
Total area of site: 233 hectares
Total building area: 170,000 m²

Date of Establishment 10月, 1998

Start of Production 1, 2001

Total investment
(incl. ongoing & planned) €1.1 billion

Models Produced
Toyota Yaris 3rd generation
Toyota Yaris Hybrid

Maximum Production Capacity 270,000 vehicles per year

2018 Production	Yaris	248,541 units
	Cumulative figure (2001 - 2018):	3,600,000 units

Employees Around 3,100 permanent contracts (plus around 1,000 temporary contracts, as of end Dec 2018)

Toyota Motor Manufacturing Poland Sp. z o.o (TMMP)

Total investment for both plants (incl. ongoing & planned)	€1055 million
Employees	1,968 (interims not included)*
Share Distribution	TME 94,35%. Aisin AI 5,65%
ENGINE & TRANSMISSION PLANT	
Location	Walbrzych, Dolnoslaskie Province, Poland
Site Area	Approx. 520,000 m ²
Floor Space	Approx. 100,000 m ²
Date of Establishment	Sep, 1999
Start of Production	Apr, 2002
Engines Produced	1.0-litre gasoline engines for: - TPCA (Toyota Peugeot Citroën Automobile Czech): AYGO - TMMF (Toyota Motor Manufacturing France): Yaris

Transmissions & Transaxles Produced	Manual transmissions for vehicles with 1.0-litre to 1.8-litre engines for: - TPCA: AYGO. - TMMF: Yaris - TMUK: Corolla - TMMT: Corolla & C-HR - TSAM: Corolla Multi-mode transmissions M-MT for: - TPCA: AYGO. - TMMF: Yaris Hybrid transaxles for: - TMUK: Corolla - TMMT: Corolla & C-HR
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Production Capacity	Engines:	371,00 units per year
	Manual transmissions:	720,000 units per year
	Hybrid transaxles	180,000 units per year
Production CY 2018	Transmissions & hybrid transaxles:	374 532 units
	Engines:	232 913 units

ENGINE PLANT

Location	Jelcz-Laskowice, Dolnoslaskie Province, Republic of Poland
Site Area	Approx. 300,000 m ²
Floor Space	Approx. 42,000 m ²
Date of Establishment	October, 2002
Start of Production	March, 2005
Engines Produced	2,2-litre D-4D diesel engines for: - TMR-SP (OOO Toyota Motor): RAV4 1.4-litre D-4D diesel engines for: - TSAM: Corolla 1.5-litre gasoline engines for: - TMMF: Yaris
Production Capacity	180,000 units per year
Production CY 2018	73 586 units

Toyota Motor Manufacturing Turkey, INC. (TMMT)

Facility	Toyota Motor Manufacturing Turkey, Inc.	
Location	Arifiye / Adapazari, Turkey	
Site Area	917,000 m ²	
Floor Space	225,500 m ²	
Date of Establishment	7, 1990	
Start of Production	9月, 1994	
Investment (incl. ongoing & planned)	€2.08 billion	
Share Distribution	TME 90% ; Mitsui & Co., Ltd. 10%	
Models Produced	Corolla Sedan, Toyota C-HR	
Production Capacity	150,000 per year - 280,000 per year starting from 4th quarter of 2016	
2018 Production	C-HR	195,500 units
	Corolla	64,800 units
	Total:	260,300 units
Employees	5430	

000 Toyota Motor (TMR Saint Petersburg)

Facility	000 Toyota Motor	
Location	196626, Russia, Saint Petersburg, Posyolok Shushary, Sofiyskaya street, 115 A	
Site Area	224 ha	
Date of Establishment	5, 2005	
Start of Production	12, 2007	
Investment (ongoing & planned)	Jun 2018 - 28,21 bln. Rub.	
Share structure	100% owned by TME	
Models Produced	Camry, RAV4	
Production capacity	100,000 units per year	
2018 Production	73 662 units	
Employees	2 350	

Toyota Caetano Portugal S.A.

Location	Ovar, Portugal	
Site Area	310,618 m ²	
Date of Establishment & Start of Production	1971	
Investment	€45.8 million	
Share Distribution	TME 27% - Others 73%	
Models Produced	Land Cruiser	
Employees	179	

Toyota Peugeot Citroën Automobile Czech (TPCA)

Facility	Toyota Peugeot Citroën Automobile Czech (TPCA)	
Location	Kolin, Czech Republic (60 km east from Prague)	
Area of Site	124 ha	
Start of Production	28.2.2005	
Investment	€1.01 billion (50/50 joint venture Toyota/PSA Peugeot Citroën)	
Models Produced	Toyota AYGO, Peugeot 108, Citroën C1 to be fitted with the latest 1.0-l gasoline engines (Toyota)	
Details of Operation	Vehicle manufacturing plant (press, body, paint and assembly processes)	
2018 Total Production	210 993 units	
2018 AYGO Production	97 720 units	
Employees	2400 (interims included)	

