

## Toyota Motor Europe NV/SA

Toyota Motor Europe NV/SA (TME) oversees the wholesale sales and marketing of Toyota and Lexus vehicles, parts and accessories, and Toyota's European manufacturing and engineering operations. Toyota directly employs around 20,000 people in Europe and has invested over EUR 9 billion since 1990. Toyota's operations in Europe are supported by a network of 29 National Marketing and Sales Companies across 53 countries, a total of around 3,000 sales outlets, and nine manufacturing plants. In 2018, Toyota sold 1,035,400 Toyota and Lexus vehicles in Europe.

For more information, visit [www.toyota-europe.com](http://www.toyota-europe.com)

<b>Location</b>	TME Head Office – Avenue Du Bourget 60, 1140 Brussels, Belgium	
<b>President &amp; CEO</b>	Dr. Johan van Zyl	
<b>Establishment</b>	October 1st 1990	
<b>More info</b>	Toyota's European Newsroom:	<a href="http://newsroom.toyota.eu">http://newsroom.toyota.eu</a>
	Toyota's European Website:	<a href="http://www.toyota-europe.com">http://www.toyota-europe.com</a>
	Follow us on Twitter:	<a href="https://twitter.com/toyota_europe">@toyota_europe</a>
	Toyota Europe YouTube Channel:	<a href="http://www.youtube.com/ToyotaEurope">http://www.youtube.com/ToyotaEurope</a>
	Toyota Europe Blog:	<a href="http://blog.toyota.eu">http://blog.toyota.eu</a>

### LOCATIONS

TME - Head Office

TME Zaventem Technical Centre

TME Zaventem Training Centre

TME Toyota After Sales Centre

Toyota Europe Design Development S.A.R.L. "Ed2"

Toyota Motorsport GmbH (TMG)

## Toyota Technical Centre

<b>Facility</b>	Toyota Technical Centre
<b>Location</b>	Hoge Wei, 33A 1930 Zaventem - Belgium
<b>Function</b>	Technical Centre is the location for the Research & Development (R&D), Purchasing and Production Engineering (PE) functions. From there Toyota ensures its cars match European customer's demands. R&D undertakes body, powertrain, chassis and electronics design, the selection and testing of materials and components, engine evaluation, and the adaptation of the driveability characteristics of all Toyota models. PE undertakes plant building construction and equipment and tooling preparation for mass production. Purchasing oversees the procurement of more than €3 billion of parts and materials each year. Technical Centre also houses a part of Toyota Motor Europe's Information Systems division. The newly added Production Styling function kicked off in 2016.
<b>Area of Site</b>	19 ha.
<b>Floor Surface</b>	26,000 m <sup>2</sup>
<b>Building Completion</b>	Phase 1 : September 1987 Phase 2 : January 2006 (extension of workshop and office buildings) Phase 3: July 2011 (building of Proving Ground) Phase 4: TCB3 building was finalized and in use from January 2017
<b>Investment</b> (incl. ongoing & planned)	€260 million
<b>Employees</b>	850

## Toyota Training Centre

<b>Location</b>	Hoge Wei, 33C – Zaventem Belgium
<b>Function</b>	Provides essential training to Technical and Service trainers and Repair Support staff from Toyota's NMSCs.
<b>Investment</b>	€7.6 million
<b>Employees</b>	6
<b>Establishment</b>	10-90
<b>Floor surface</b>	4,100 m <sup>2</sup>
<b>Land surface</b>	7 ha.



## Toyota After Sales Centre

Location	Avenue du Bourget 60 - 1140 Brussels, Belgium
Function	The building houses: Quality Function (incl. Manufacturing Quality, Material & Parts Quality, Project Quality, Customer Quality Engineering, Regional & Campaign Operations, Warranty and Quality Planning) and Value Chain, including Strategy, Process and Programme Management, Operations, Product Management, Planning, Development, Technical Support, VC Quality & Homologation for Parts and Accessories.
Investment	€18.8 million
Employees	251
Establishment	12-94
Floor surface	10,000 m <sup>2</sup>
Land surface	11.7 ha.(incl. Head Office)
Location	Avenue du Bourget 60 - 1140 Brussels, Belgium

## Toyota Europe Design Development S.A.R.L. "ED<sup>2</sup>"

Location	Sophia Antipolis International Science Park Région Provence-Alpes-Côte d'Azur Toyota Europe Design Development 2650 Route des Colles, BP 253, 06905 Sophia-Antipolis Cedex France
Function	Design development (exterior styling, interior design, colour design), model production and design survey. The main objective is to create new forms of design for the Global Market. It is part of the 4 Toyota design centers in the world. Yaris, "Car of the Year 2000" - produced in the Toyota plant of Valenciennes -, was one of the first models developed by this European center. ED <sup>2</sup> has since developed the Lexus SC430, Corolla & Corolla Verso, Land Cruiser, Verso, Avensis, Prius III, CS&S, MTRC, ENDO, URBAN CRUISER, Hybrid X, Concept Car iQ, FT-86 concept (Tokyo 2009), FT-CH (Detroit 2010) and PRIUS-c concept shown at Detroit 2011 MS, MEWE (LRVT 2012), CH-R (Paris 2013), Lexus LF-SA (GVA 2015), Lexus UX Concept (Paris 2016), i-TRIL(Geneva 2017)
Investment	€17.8 million
Investment Structure	100% subsidiary of TMC
Employees	40
Establishment	11-98
Start of Operations	5-00
Floor surface	Approximately 6,000m <sup>2</sup> (20% larger than former EPOC) (Total site area: about 40,000m <sup>2</sup> )

## Toyota Motorsport (TMG) GmbH

Facility	Toyota Motorsport GmbH
Location	Toyota-Allee 7, D-50858 Cologne, Germany
Function	R&D, motorsport
Features	Two wind tunnels, extensive R&D test and simulation facilities, production area for composites, CNC, rapid manufacturing. Workshop for maintaining race cars, as well as servicing LFA road cars.
Area of Site	30,000m <sup>2</sup>
Floor Surface	55,000m <sup>2</sup>
Establishment (date)	1979
Employees :	300
Interims :	